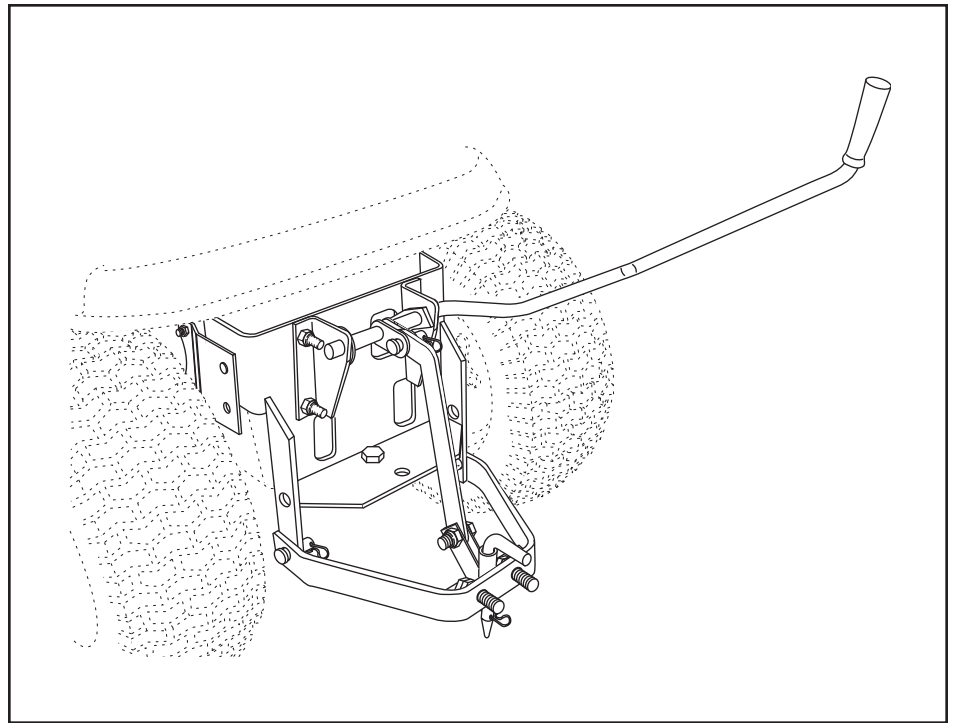




OWNERS MANUAL

Model No.
45-03022



SLEEVE HITCH

CAUTION:
Read Rules for
Safe Operation
and Instructions
Carefully

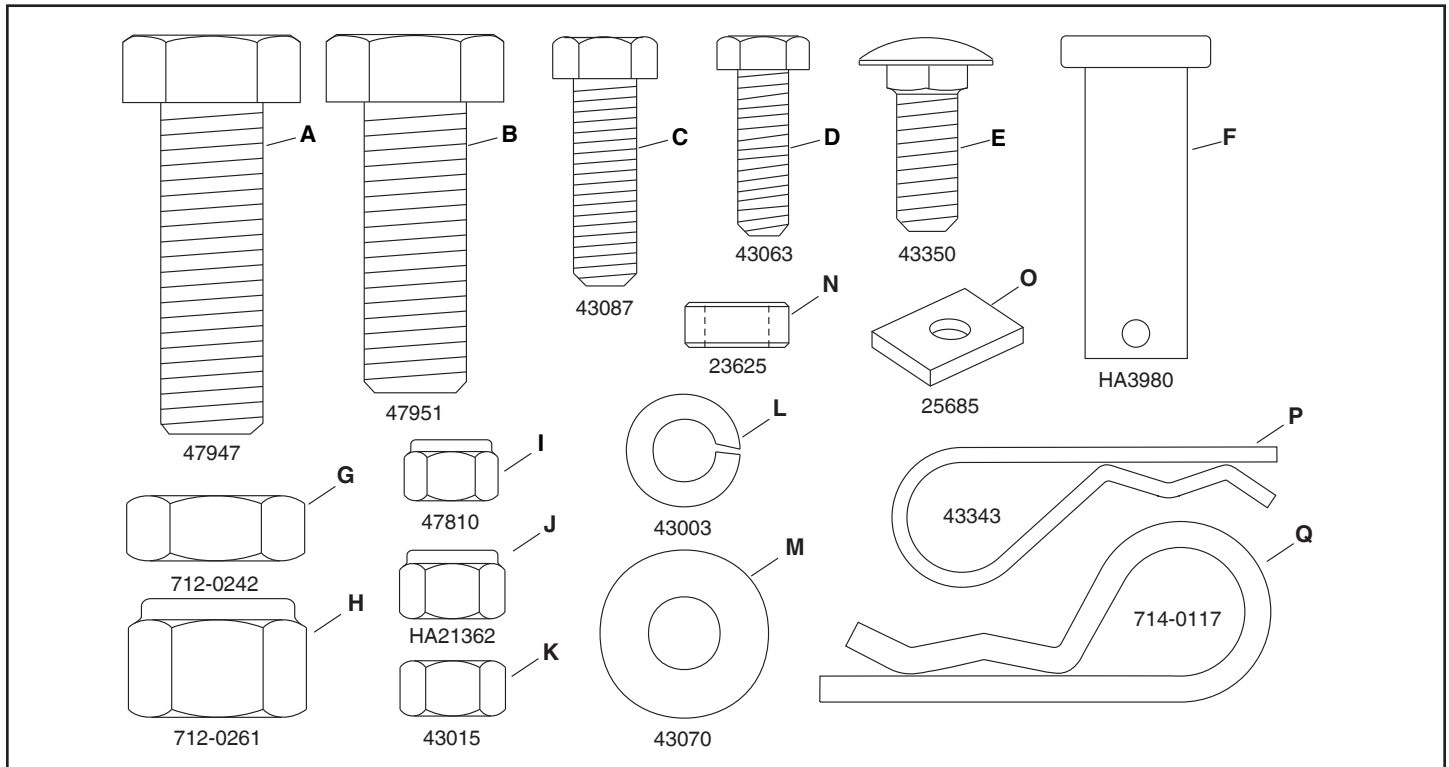
- Safety
- Assembly
- Operation
- Maintenance
- Parts

SpeedEPart *the fastest way to purchase parts* www.speedepart.com

SAFETY RULES

1. Read this owners manual and your vehicle and implement owners manuals before using this hitch.
2. Do not allow children to operate vehicle or sleeve hitch.
3. Do not allow adults to operate the vehicle or sleeve hitch without proper instructions.
4. Do not allow anyone to ride on sleeve hitch.
5. Always place sleeve hitch in lowered position when attaching an implement.
6. Before lowering and operating the implement, be sure no one is near the area of operation.
7. Lower the sleeve hitch and implement when leaving vehicle unattended.
8. Vehicle braking and stability may be affected. Drive slowly when sleeve hitch and implement are in raised position. **Stay off of steep slopes.**
9. Keep all nuts and bolts tight and be sure the equipment is in safe operating condition.

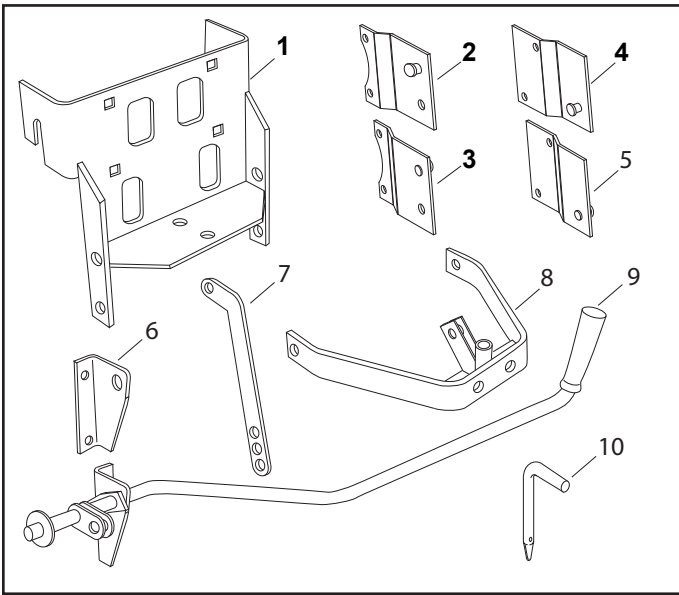
HARDWARE PACKAGE (SHOWN FULL SIZE)



KEY	QTY.	DESCRIPTION	KEY	QTY.	DESCRIPTION
A	2	Hex Bolt, 5/8" x 2"	J	4	Nylock Nut, 3/8"
B	2	Hex Bolt, 5/8" x 1-3/4"	K	4	Hex Nut, 3/8"
C	4	Hex Bolt, 3/8" x 1-1/4"	L	4	Lock Washer, 3/8"
D	1	Hex Bolt, 5/16" x 1"	M	2	Flat Washer, 3/8"
E	4	Carriage Bolt, 3/8" x 1"	N	1	Spacer
F	3	Clevis Pin	O	1	Spacer Plate
G	2	Jam Nut, 5/8"	P	3	3/32" Hair Cotter Pin
H	2	Nylock Nut, 5/8"	Q	1	5/32" Hair Cotter Pin
I	1	Nylock Nut 5/16"			

NOTE: Bolt (C), Lock Washer (L) and Nut (K) will not be used unless the mounting holes in the tractor do not already contain bolts and nuts.

CARTON CONTENTS



1. Sleeve Hitch Frame Assembly
2. Mounting Bracket, Right
3. Mounting Bracket, Left
4. Mounting Bracket, Right
5. Mounting Bracket, Left
6. L.H. Pivot Bracket
7. Lifting Link Plate
8. Sleeve Hitch Lift Assembly
9. Lift Lever Assembly (with R.H. Pivot Bracket)
10. Hitch Pin

ASSEMBLY

TOOLS REQUIRED FOR ASSEMBLY

- (1) 1/2" Wrench or Adjustable Wrench
- (2) 9/16" Wrenches or Adjustable Wrenches
- (1) 15/16" Wrenches or Adjustable Wrenches

1. Assemble a 5/16" x 1" hex bolt, a spacer and a 5/16" nylock nut to the hole in the R.H. pivot bracket. See figure 1.

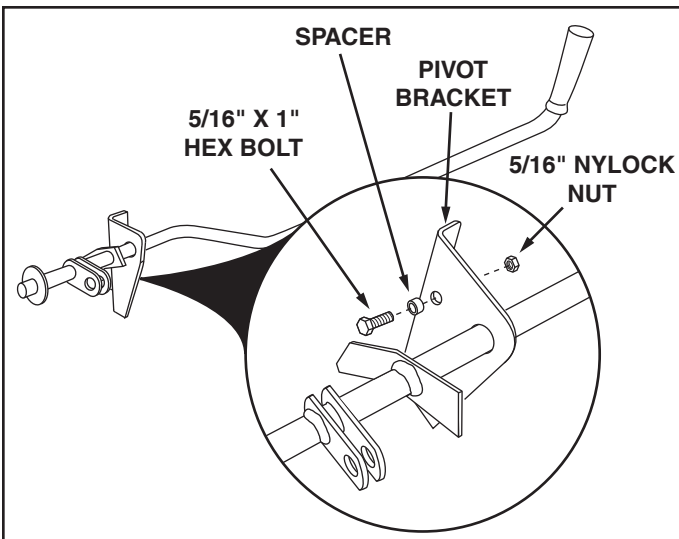


FIGURE 1

IF THE BACK OF YOUR TRACTOR DOES NOT LOOK LIKE THE DRAWINGS ON THIS PAGE, SKIP TO STEP 4 ON PAGE 4.

IF THE MOUNTING BRACKETS WILL NOT FIT AS SHOWN IN THIS STEP, SKIP TO STEP 3 BELOW.

2. Install two 3/8" x 1-1/4" hex bolts in each side of the tractor as shown. Attach the right and left Mounting Brackets (items 2 and 3 in carton contents) to the bolts using two 3/8" lock washers and 3/8" hex nuts. The weld pins must face inward. See figure 2.

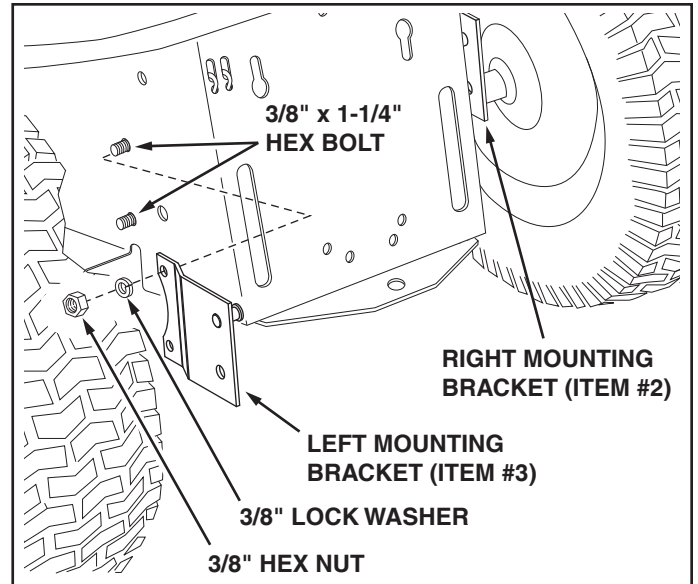


FIGURE 2

USE THESE INSTRUCTIONS IF THE MOUNTING BRACKETS DID NOT FIT IN STEP 2.

3. Install two 3/8" x 1-1/4" hex bolts in each side of the tractor as shown. Attach the right and left Mounting Brackets (items 4 and 5 in carton contents) to the bolts using two 3/8" lock washers and 3/8" hex nuts. The weld pins must face inward. See figure 3.

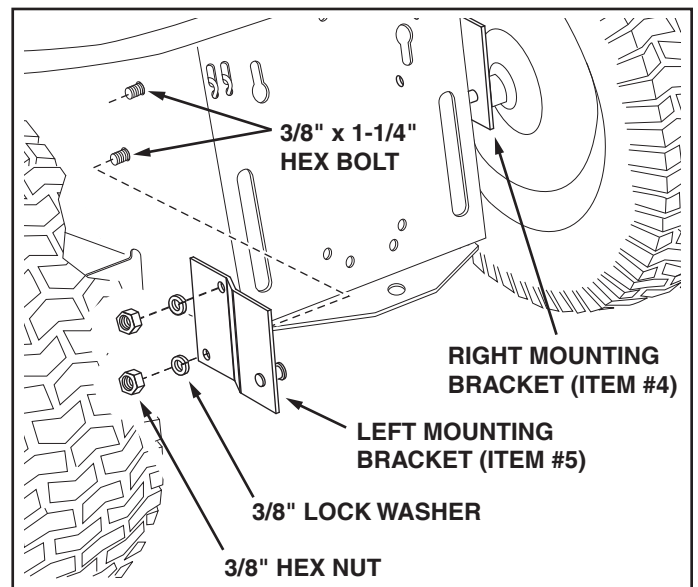


FIGURE 3

USES THESE INSTRUCTIONS IF THE BACK OF YOUR TRACTOR LOOKS LIKE THIS DRAWING.

- Remove the nuts from the two bolts in each side of the tractor, leaving the bolts in place. See figure 4.
- Attach the right and left Mounting Brackets (items 2 and 3) to the bolts using the original nuts and two 3/8" flat washers. The weld pins face inward at the top of the brackets. See figure 4.

NOTE: If no bolt and nut are present in a hole, use a 3/8" x 1-1/4" hex bolt, 3/8" lock washer and 3/8" hex nut to attach the Mounting Bracket to the hole.

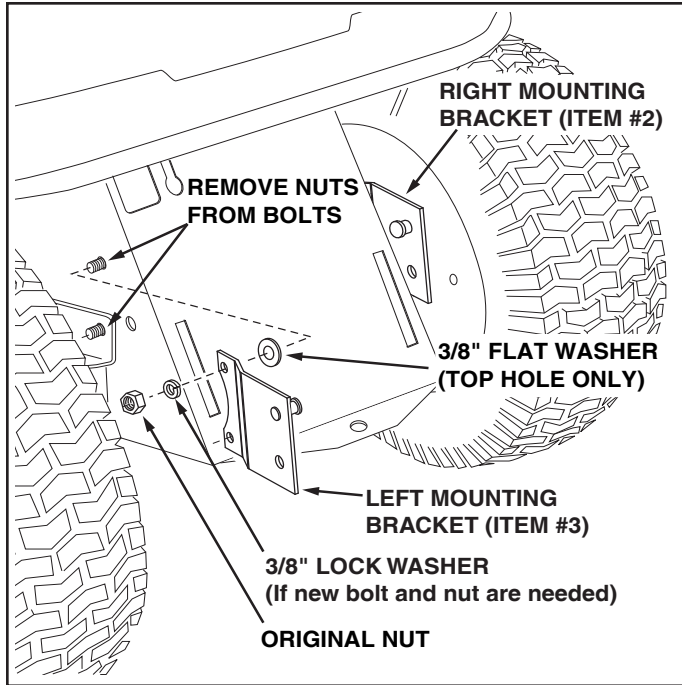


FIGURE 4

FOR ALL TRACTORS

- Place the L.H. Pivot Bracket onto the end of the Lift Lever Assembly (the R.H. Pivot Bracket comes already installed on the assembly). See figure 5.
- Attach the R.H. and L.H. Pivot Brackets to the Sleeve Hitch Frame Assembly using four 3/8" x 1" carriage bolts and 3/8" nylock nuts. See figure 5.

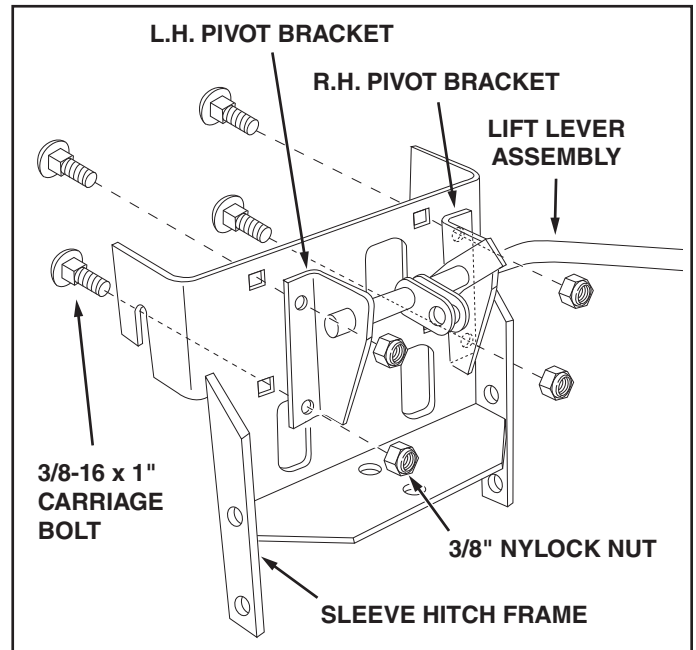


FIGURE 5

- Hook the Sleeve Hitch Frame Assembly onto the weld pins in the mounting brackets. Attach the bottom of the Assembly to the tractor hitch using a 5/8" x 1-3/4" hex bolt and a 5/8" nylock nut. See figure 6.

NOTE: If your tractor hitch has ridges that prevent the sleeve hitch assembly from resting flat, place the spacer plate underneath the sleeve hitch assembly.

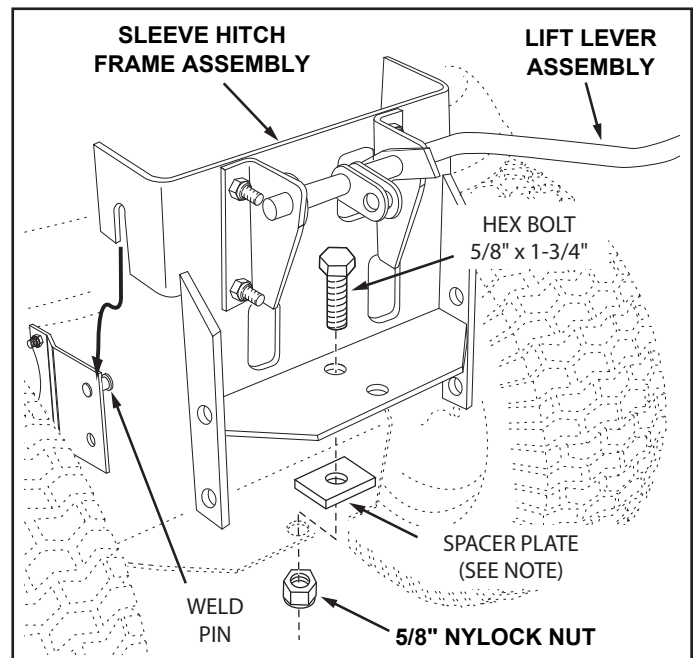


FIGURE 6

9. Assemble the two 5/8" jam nuts halfway onto the two 5/8" x 2" hex bolts. Screw the bolts into the nuts that are welded to the Sleeve Hitch Lift Assembly. Tighten the jam nuts against the welded nuts. See figure 7.
10. Assemble the lifting link to the Sleeve Hitch Lift Assembly using a 5/8" x 1-3/4" hex bolt and a 5/8" nylock nut. Use the bottom hole in the lifting link (gives the lowest implement depth setting). Tighten the nut only until snug. Do not squeeze the welded arms together. See figure 7.

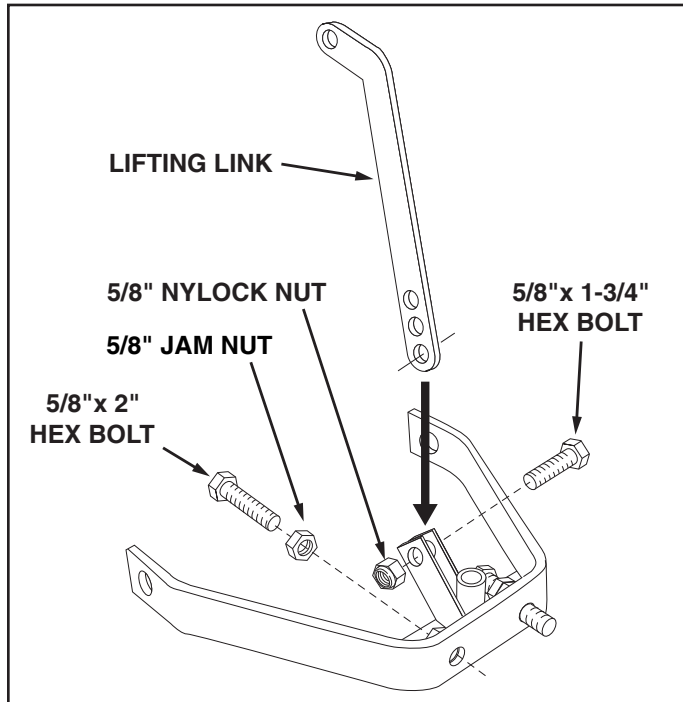


FIGURE 7

11. Attach the Sleeve Hitch Lift Assembly to the Sleeve Hitch Frame Assembly using three 5/8" x 1-3/4" clevis pins and 3/32" hair cotter pins as shown in figure 8.
12. Install the hitch pin in the sleeve hitch and secure it with the 5/32" hair cotter pin. See figure 8.

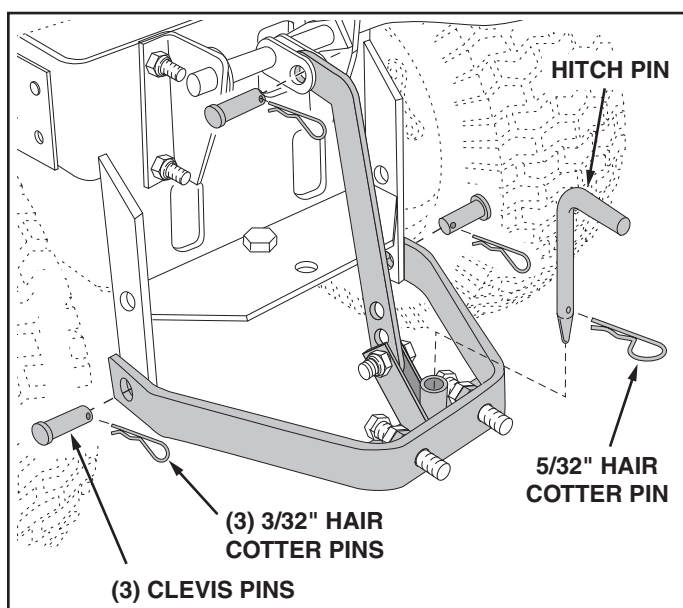


FIGURE 8

OPERATION

1. Move the lift lever backward to lower the sleeve hitch.
2. Attach an implement using the sleeve hitch pin. Tighten the 5/8" x 2" stabilizer bolts against the implement hitch and then tighten the jam nuts. See figure 7 on page 5.

IMPORTANT: Some implements may require that the stabilizer bolts not be tightened. Refer to your implement owner's manual.

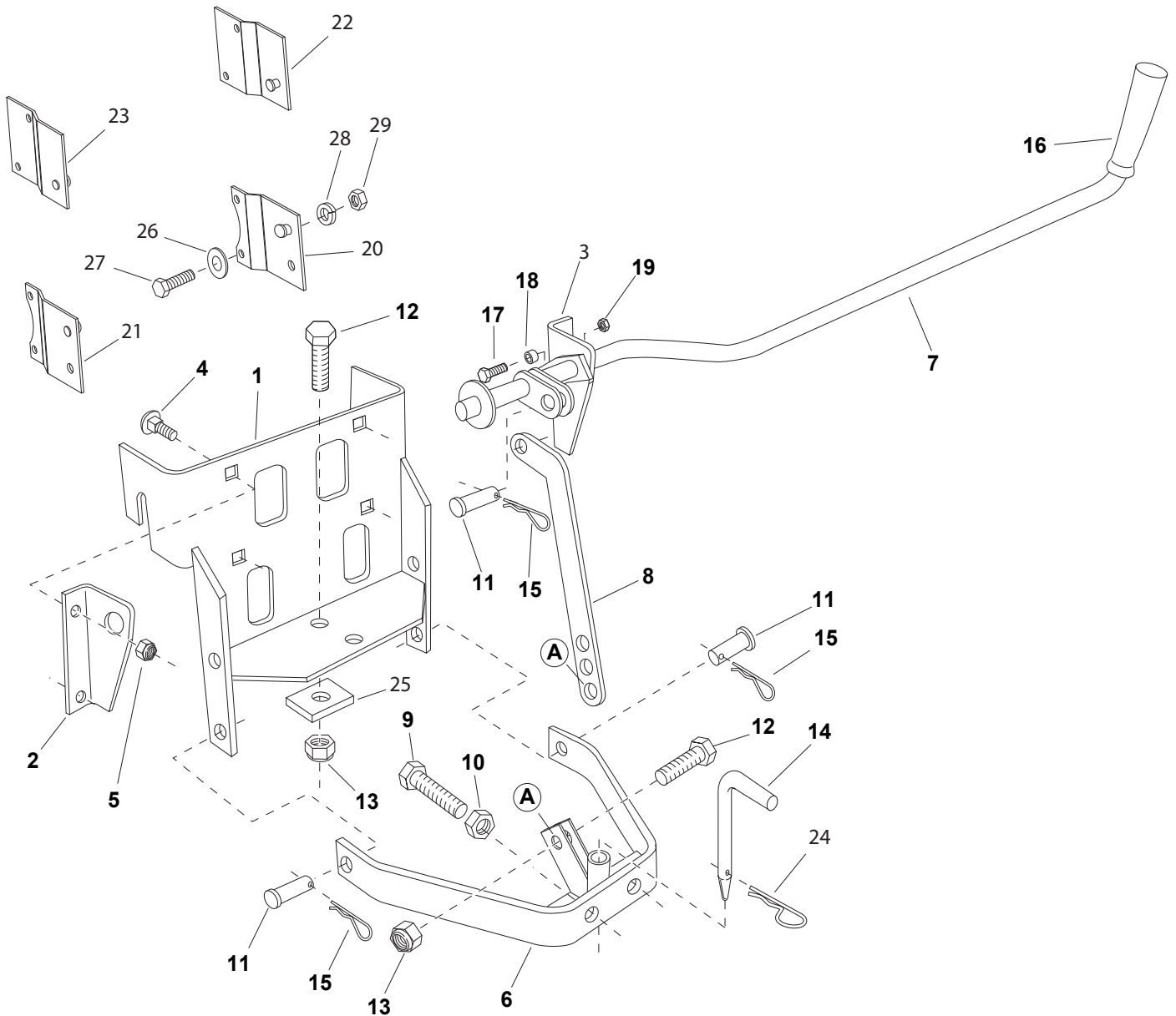
3. The sleeve hitch is assembled in the lowest position by following the assembly instructions. If the implement attached to the sleeve hitch is not level front to back during operation, move the hex bolt to a different hole in the lifting link (3 holes available) that gives better leveling.
4. To tow an implement that has a tow hitch, simply remove three clevis pins and then remove the Sleeve Hitch Lift Assembly from the Sleeve Hitch Frame Assembly.
5. To remove the entire Sleeve Hitch attachment, remove the 5/8" x 1-3/4" hex bolt and 5/8" nylock nut which fasten the bottom of the sleeve hitch to the tractor hitch, then lift the attachment off the tractor.

MAINTENANCE

1. Clean off after each use.
2. Oil pivot points as needed.
3. Store in a dry location.

NOTES

REPAIR PARTS FOR MODEL 45-03022 SLEEVE HITCH



Ref	Part No.	Qty	Description	Ref	Part No.	Qty	Description
1	65409	1	Sleeve Hitch Frame	16	46471	1	Grip, Plastic
2	25715	1	Pivot Bracket, Left	17	43063	1	Bolt, 5/16-18 x 1"
3	25714	1	Pivot Bracket, Right	18	23625	1	Spacer
4	43350	4	Bolt, Carriage 3/8-16 x 1"	19	47810	1	Nylock Nut, 5/16"
5	HA21362	4	Hex Lock Nut, 3/8-16	20	65370	1	Mounting Bracket, Right
6	65404	1	Sleeve Hitch Lift Assembly	21	65369	1	Mounting Bracket, Left
7	64625	1	Lift Lever Assembly	22	65810		Mounting Bracket, Right
8	24732	1	Lifting Link Plate	23	65811	1	Mounting Bracket, Left
9	47947	2	Bolt, Hex 5/8-11 x 2"	24	714-0117	1	Pin, Hair Cotter, 5/32"
10	712-0242	2	Hex Jam Nut, 5/8-11	25	25685	1	Spacer Plate
11	HA3980	3	Clevis Pin, 5/8" x 1-3/4"	26	43070	2	Flat Washer, 3/8"
12	47951	2	Bolt, Hex 5/8-11 x 1-3/4"	27	43087	4	Bolt, Hex 3/8-16 x 1-1/4"
13	712-0261	2	Nylock Nut, 5/8-11	28	43003	4	Lock Washer, 3/8"
14	47950	1	Pin, Sleeve Hitch	29	43015	4	Hex Nut, 3/8-16
15	43343	3	Pin, Hair Cotter 3/32"		41275	1	Owner's Manual

SpeedEPart *the fastest way to purchase parts* www.speedepart.com

REPAIR PARTS

Agri-Fab, Inc.
809 South Hamilton
Sullivan, IL. 61951
217-728-8388
www.agri-fab.com