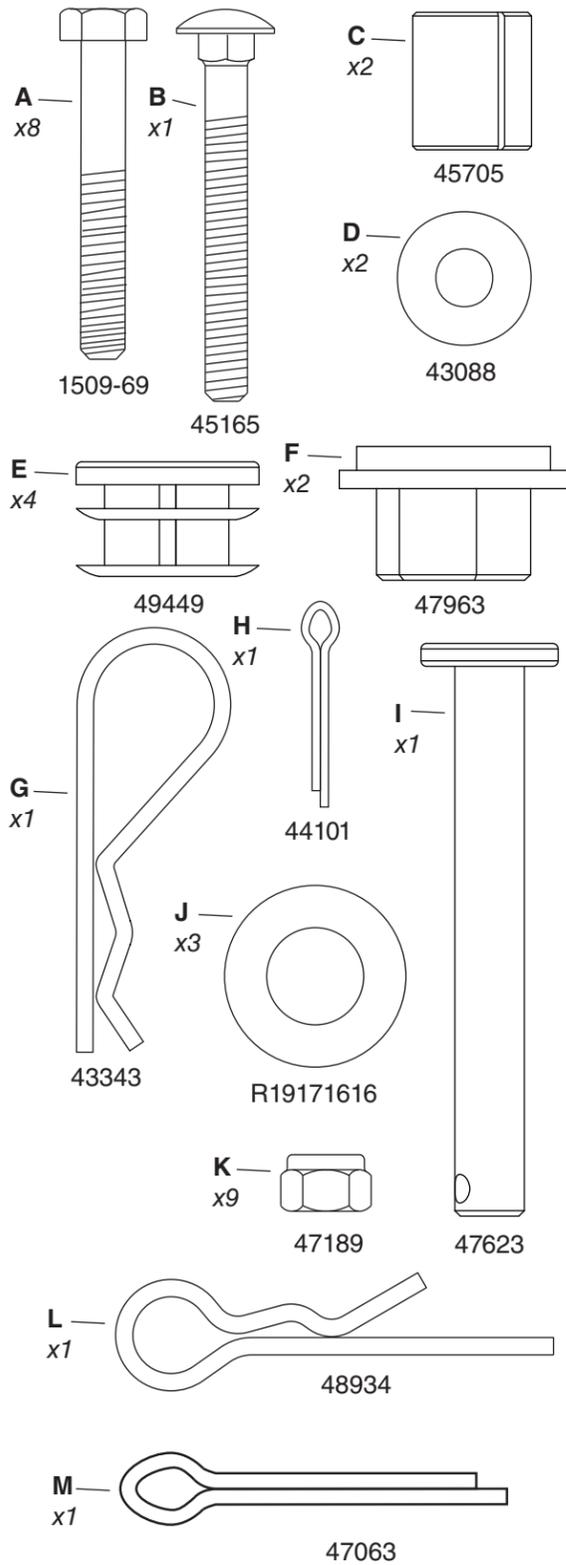


HARDWARE PACKAGE



STEP 1 (SEE FIGURE 1): Attach the flow plate (9) to the hopper (1) as shown in figure 1.

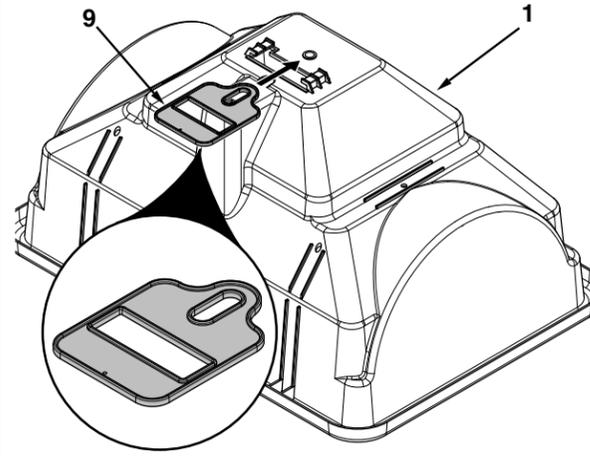


Figure 1

STEP 2 (SEE FIGURE 2): Attach the control cable (4) to the hopper (1) by inserting the end of the cable through the hold in the flow plate (9) and pressing the plastic anchor firmly into the slot in the hopper until it locks into place.

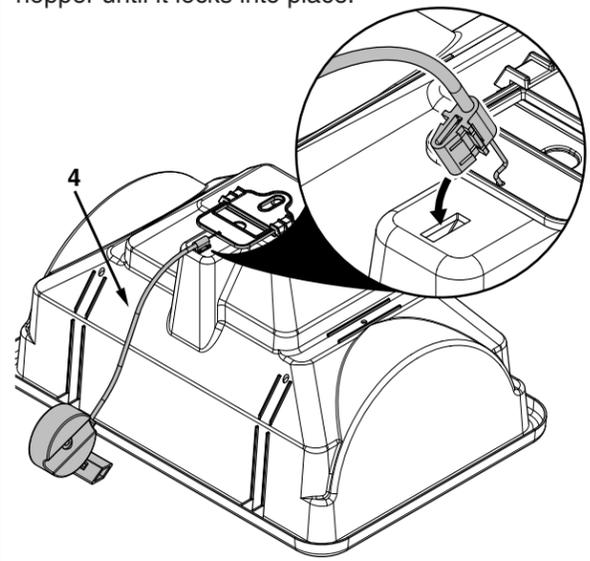


Figure 2

STEP 3A (SEE FIGURE 3A): Identify long and short ends of the axle using the drawing below.

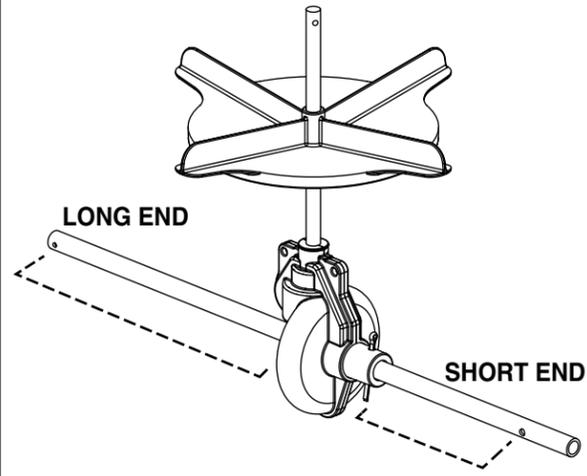


Figure 3A

STEP 3B (SEE FIGURE 3B): Loosely attach the frame tubes (7) to the crossover brace (10) using four 1/4 x 1-3/4" hex bolts (A) and 1/4" nylock nuts (K). Insert the long end of the axle (identified in Step 3A) through the right side of the frame tube assembly and then insert the short end (identified in Step 3A) into the left side of the frame assembly as shown. Tighten hardware.

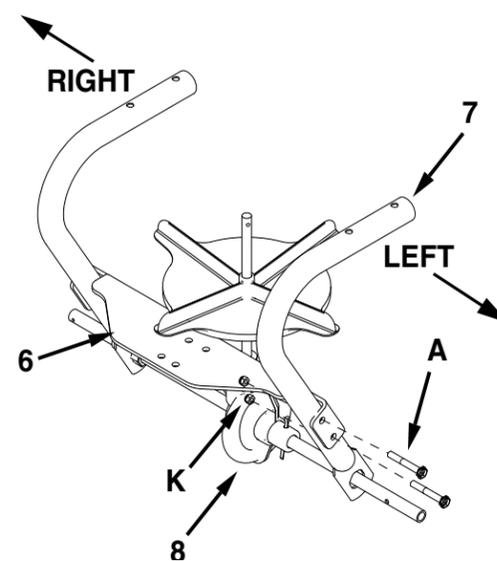


Figure 3B

STEP 4 (SEE FIGURE 4): Insert a tube plug (E) into the end of each frame tube. Slide a flange bearing (F) over each end of the axle and secure into the frame tubes. Make sure the gearbox is centered and the impeller shaft is vertical.

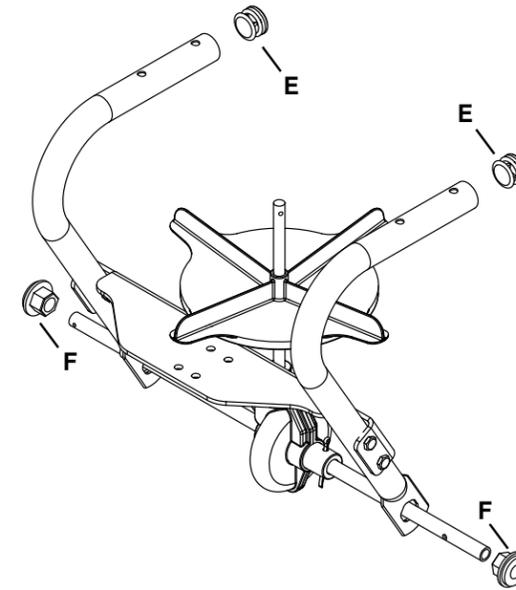


Figure 4

STEP 5 (SEE FIGURE 5): Attach the hopper (1) to the frame assembly using two 1/4 x 1-3/4" hex bolts (A), and a small washer (D) and 1/4" nylock nuts (K). Insert the hairpin agitator (L) into the impeller shaft making sure that it is secured in place and horizontal. Tighten hardware.

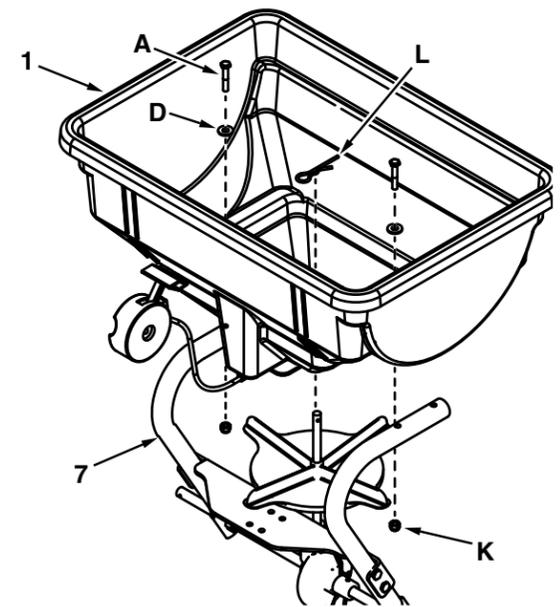


Figure 5

STEP 6 (SEE FIGURE 6): Slide a washer (J), a spacer (C), and a wheel (5), onto the left end of the axle. Secure with a cotter pin (M) by sliding it through the hole in the wheel hub (facing in) and the hole in the axle and bending the ends.

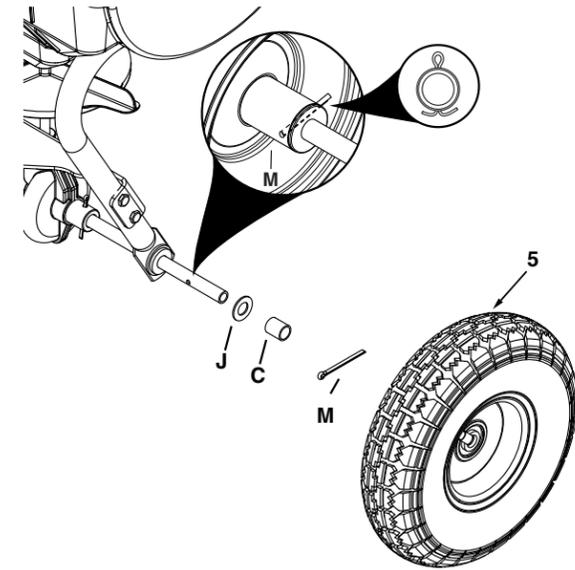


Figure 6

STEP 7 (SEE FIGURE 7): Attach the other wheel by sliding onto the right end of the axle a washer (J), a spacer (C), a wheel (5), and another washer. (J). Secure with a cotter pin (H) by sliding it through the hole in the end of the axle and bending the ends.

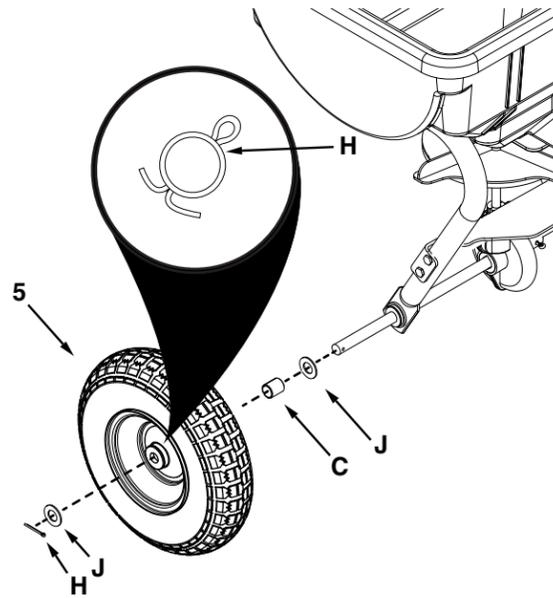


Figure 7

STEP 8 (SEE FIGURE 8): Attach the control tube (2) and the hitch tube (3) to the assembly using two 1/4 x 1-3/4" hex bolts (A) and nylock nuts (K). Tighten hardware.

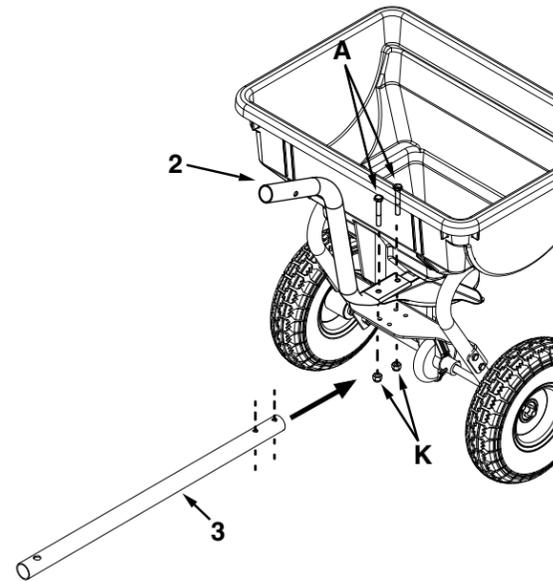


Figure 8

STEP 9 (SEE FIGURE 9): Attach the control cable to the control tube using a 1/4 x 2" carriage bolt (B) and 1/4" nylock nut (K). Insert a tube plug (E) into the end of the control tube. Tighten hardware but do not overtighten.

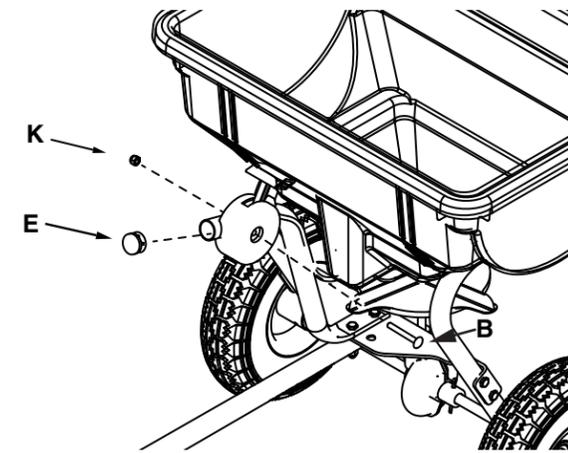


Figure 9

STEP 10 (SEE FIGURE 10): Insert a tube plug (E) into the end of the hitch tube (3). Insert the hitch pin (I) through the hitch tube (3) and secure with a hair cotter pin (G).

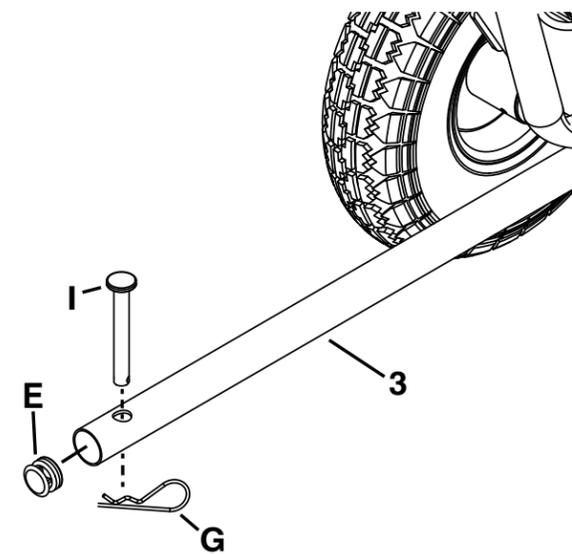


Figure 10